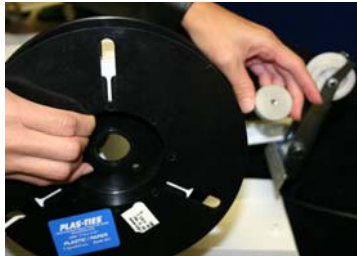


SECTION III: Operation

LOADING MATERIAL (MODELS HD38/HD58/HD78)



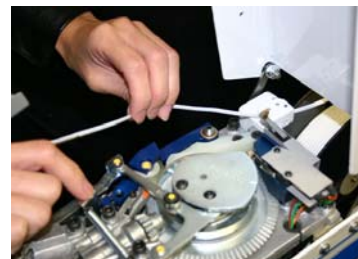
1) Unscrew Knurled Nut, then place spool of tie material in right hand with label facing palm.



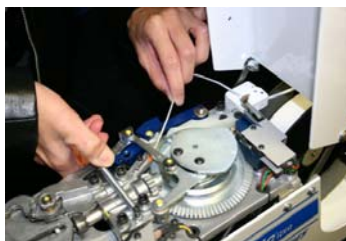
2) Place spool on spindle and tighten Knurled Nut snugly onto the spindle to secure spool.



3) Feed tie material under small roller on brake arm, then over top of roller and pull towards machine.



4) Feed material through the Pin on Brake Arm and pull approx 4 inches.



5) Pull the Idler Wheel out using lever and guide material into the Pinion Support Channel.



6) Continue slowly inserting the ribbon into Pinion Support Channel until the ribbon appears just beyond the cutter. Make sure that the ribbon is under the lip of the white plastic ribbon guide.